

Recommendation for GFMS machines

Application	EDM die sinking	EDM fast hole drilling	EDM wire cutting	
GFMS type	FORM	DRILL	CUT	
			neat oil	water-mixable product
Recommended by oelheld:	IonoPlus IME-MH IME 110 EcoSpark 105/ProSpark 107	IonoVit S IonoVit 0 *	IonoFil 2788 IonoFil 100	ControFil 2 *

* LubTool 6000 to spray workpiece

Application	Milling			
GFMS type	Mikron		StepTec spindle	
	MQL	water-mixable product	cooling	lubricating
Recommended by oelheld:	Metall-O-Fluid	AquaTec 1550 AquaTec 7539	ControXid 1642	HiPure HLPD 68